

TECHNICAL DATA SHEET

Ref. 1006 COBALT STRAIGHT SHANK DRILL BIT



Article: 18486 – D. 6,00 mm

Manufacturing standard: Complies with DIN 338N

Drill bit material: HSSE high-speed steel (5% Co)

Cutting diameter: 6 mm.

Cutting length: 57 mm.

Total length: 93 mm.

Shank: Straight.

Point angle: 135°.

Sharpening: Split point DIN 1412 C $\geq$ 2 mm.

Tool finishing: Gold finish.

Characteristic: High intensive performance in hard materials.

Field of application:

- Heat-treated alloy steels and tempered steels, provided their tensile strength is less than 1300 N/mm².
- Ferritic-martensitic stainless steels with a tensile strength less than 1100 N/mm².
- Titanium

Presentation: 1 unit.