

TECHNICAL DATA SHEET

Ref. 1466 1-10X0,50 mm, HSS (1013)- DRILL BIT SET DIN338, 19-PCS.



Article: 18808

The set consists of: Drill bits 1-10 $\varnothing$ X0,50 mm

Manufacturing standard: Complies with DIN 338N

Drill bit material: HSS high-speed steel

Tool finish: Bright finish

Drill bit point: 130° cross-ground type DIN 1412C $\geq$ 2 mm.

Shank: Straight

Diameter tolerance: h8.

Field of application:

- Structural steels, case-hardening steels, unalloyed carbon steels, and heat-treated steels with a tensile strength of less than 850 N/mm².
- Gray cast iron with a tensile strength of less than 700 N/mm².
- Nodular cast iron with a tensile strength between 700 and 1000 N/mm².
- Unalloyed Al-Mg cast iron with a tensile strength of less than 350 N/mm².
- Al Si alloys with a tensile strength of less than 600 N/mm².